

Inspection report

1. Model Name : MDX-50
2. Serial No. : ZEH1409
3. Inspection Date : 5 Feb 2020
4. Investigator : Roland DG Corporation
Machio Hiraide
5. Results : Please see attached

Sincerely yours.



Machio Hiraide
General Manager- Quality Assurance
Roland DG Corporation.



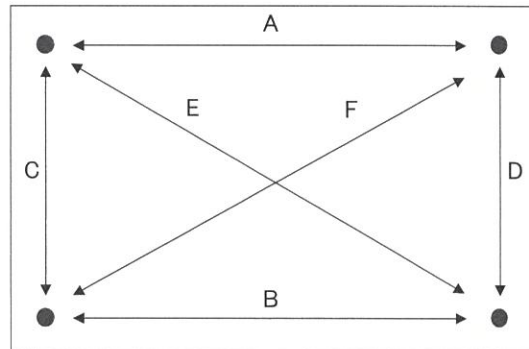
Imagine.

Inspection Report

Roland DG Corporation
Quality Assurance Department

Model	MDX-50
Serial No.	ZEH1409
Inspection Date	2020/2/5

	Inspection item	Standard size	Tolerance	Measurement tool	Measurement result	Judgment
A	X axis distance accuracy (F)	230mm	±0.3	Digital pitch caliper	229.99mm	PASSED
B	X axis distance accuracy (R)	230mm	±0.3	Digital pitch caliper	230.02mm	PASSED
C	Y axis distance accuracy (L)	190mm	±0.3	Digital pitch caliper	189.89mm	PASSED
D	Y axis distance accuracy (R)	190mm	±0.3	Digital pitch caliper	189.91mm	PASSED
E	Diagonal distance	300mm	-	Digital pitch caliper	298.25mm	-
F	Diagonal distance	300mm	-	Digital pitch caliper	298.24mm	-
E-F	Right angle accuracy	0mm	±0.45		0.01mm	PASSED
	Withstand voltage inspection	1800V/2sec		Dedicated tester		PASSED
	Continuity inspection	25A/2sec		Dedicated tester		PASSED



Imagine.

Inspection report

1. Model Name : ZCL-50
2. Serial No. : ZEH1018
3. Inspection Date : 19 Feb 2020
4. Investigator : Roland DG Corporation
Machio Hiraide
5. Results : Please see attached

Sincerely yours.



Machio Hiraide
General Manager- Quality Assurance
Roland DG Corporation.



Imagine.

Inspection Report

Roland DG Corporation
Quality Assurance Department

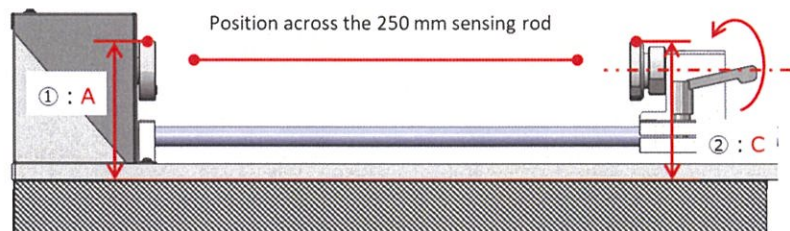
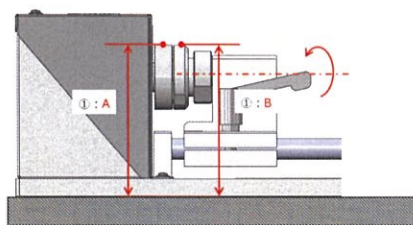
Model	ZCL-50
Serial No.	ZEH1018
Inspection Date	2020/2/19

Unit

	Inspection item	Measurement tool	Judgment
Vise_1	Center runout	Digimatic indicator	PASSED
	Rotational load	Torque meter	PASSED
Vise_2	Center runout	Digimatic indicator	PASSED
	Rotational load	Torque meter	PASSED
Head	Backlash	Dedicated inspection device	PASSED
	Rotational accuracy	Dedicated inspection device	PASSED
	Rotational load	Dedicated inspection device	PASSED

Total

	Inspection item	Measurement tool	Judgment
A	Height (L1)	Digital pitch caliper	PASSED
B	Height (L2)	Digital pitch caliper	PASSED
C	Height (R)	Digital pitch caliper	PASSED
A-B	Center runout (1)	Digital pitch caliper	PASSED
A-C	Diagonal distance	Digital pitch caliper	PASSED



Imagine.